## Claims

[c1]

. A coated chewing gum product comprising:

a gum center that includes a water soluble portion and a water insoluble portion, the water insoluble portion comprising at least 50% by weight of the gum center, the gum center including less than 5% by weight of bulk sweeteners; and

a coating that at least substantially surrounds the gum center.

[c2]

2. The coated chewing gum product of Claim 1 wherein the coating comprises at least 50% by weight of the coated chewing gum product.

[c3]

3. The coated chewing gum product of Claim 1 wherein the coating comprises at least 80% by weight of the coated chewing gum product.

[c4]

4. The coated chewing gum product of Claim 1 wherein the gum center does not include any bulk sweetener.

[c5]

5. The coated chewing gum product of Claim 1 wherein the insoluble portion comprises at least 65% by weight of the gum center.

[c6]

6. The coated chewing gum product of Claim 1 wherein the product has a spherical shape.

[c7]

7. The coated chewing gum product of Claim 1 wherein the gum center includes 0.1 to 25% by weight flavor.

[c8]

8. The coated chewing gum product of Claim 1 wherein the gum center is wax-free.

[c9]

9. The coated chewing gum product of Claim 1 wherein the coating includes:

at least 0.1% to about 12% flavoring;

at least 0.05% to about 1.0% by weight artificial sweetener; and at least 0.1% to about 5% by weight dispensing agent.

[c10]

10. A coated chewing gum product comprising:

[c12]

[c13]

[c14]

[c15]

[c16]

[c17]

a gum center including a water soluble portion and a water insoluble portion, the water insoluble portion comprising at least 50% by weight of the gum center, the gum center including a flavoring agent that comprises at least 0.1% by weight of the gum center and less than 5% by weight of a bulk sweetener; and

a coating that substantially surrounds the gum center and comprises at least 50% by weight of the coated chewing gum composition.

[c11] 11. The coated chewing gum product of Claim 10 wherein the gum center does not include any bulk sweetener.

12. The coated chewing gum product of Claim 10 wherein the insoluble portion comprises at least 65% by weight of the gum center.

13. The coated chewing gum product of Claim 10 wherein the product has a spherical shape.

14. The coated chewing gum product of Claim 10 wherein the coating includes:

at least 0.1% to about 12% flavoring;

at least 0.05% to about 1.0% by weight artificial sweetener; and at least 0.1% to about 5% by weight dispensing agent.

15. The coated chewing gum product of Claim 10 wherein the product has a pellet like shape.

16. The coated chewing gum product of Claim 10 wherein the gum center is sugarless.

17. A method of improving flavor perception in a coated chewing gum product comprising the step of providing a coated chewing gum product that includes a gum center that comprises at least 50% by weight gum base and less than 5% bulk sweeteners.

18. The method of Claim 17 including the steps of coating a gum center with a syrup coating to produce the coated chewing gum product.

[c18]

- [c19] 19. The method of Claim 17 wherein the gum center does not include any bulk sweetener.
- [c20] 20. The method of Claim 17 including the step of using a panning process to produce the coated chewing gum product.